

Work Order ID 123806

Monday, August 25, 2014 11:12:43 AM

123806

Ship Thursday/Friday
Page 1

Item ID: D206-781-021L08 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Floor Protector - Passenger Cabin Clear
 Start Date: 8/25/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/29/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MUF Date: 14-825 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9651	A

100 Document Control 0.00
100
 DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP D206-781-021
 CHG 002

i Q DP 14/08/28

110 Pick Kit 0.00
110
 Packaging Memo 0.00
 Packaging

14/8/28 DP 14/08/28
 DAS 32 9-89
 DAS 06 9-89

120 QC4- 100% Inspect kits for completeness 0.00
120
 QC Memo 0.00
 Quality Control

i Q DP 14/08/28

DAS 38 9-89

Work Order ID 123806***123806***

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Monday, August 25, 2014 11:12:43 AM

Item ID: D206-781-021L08

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 8/25/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/29/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-021								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

AUG 28 2013

LAS
63
9-89

AUG 28 2013

MCS 14-08-28

14-8.28

Picklist Print

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Monday, August 25, 2014 11:12:41 AM

Work Order ID: 123806

123806

Parent Item: D206-781-021L08

D206-781-021L08

Parent Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 8/25/2014

Required Date: 8/29/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
13.04.18 AS PER DSI9651 REV.A DD VERF:JLM IPP Rev. C Added
Color to D3875 parts 14/07/02 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3875-1L08		Manufactured	No			110	Each	0.0000	1	1			
D3875-1108		DAS 38 9-89							**	121808		DAS 32 9-89	DAS 06 9-89
Floor Protector, Passenger (Clear)													
D3934-041		Manufactured	No			110	Each	22.0000	2	2			
D3934-041		DAS 38 9-89							**			DAS 32 9-89	DAS 06 9-89
Clip Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST067		22							
					123166	22				123166			
D3800-1-100		Manufactured	No			110	f	179.6700	8.333	9			
D3800-1-100		DAS 38 9-89							**			DAS 32 9-89	DAS 06 9-89
Hook And Loop Strip (1" Soft)				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST419		179.67							
					113767	0.67							
					121596	179				121596			
cut 2 lengths of 50"													
D3800-3-100		Manufactured	No			110	f	191.6700	8.333	9			
D3800-3-100		DAS 38 9-89							**			DAS 32 9-89	DAS 06 9-89
Hook And Loop Strip (1" Hard)				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST419		191.67							
					117520	0.5							
					117724	3.17							
					121710	188				121710			
cut 2 lengths of 50"													

14/8/20 ①

Print

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Work Order ID: 123806

123806

Parent Item: D206-781-021L08

D206-781-021L08

Parent Item Name: Floor Protector - Passenger Cabin Clear

Start Date: 8/25/2014

Required Date: 8/29/2014

Start Qty: 1.00

Required Qty: 1.00

AN525-10R6

Purchased

No

110

Each

318.0000

4

4

DAS

32

9-89

DAS

32

9-89

AN525-10R6

Screw

DAS
38
9-89

Location

Loc Qty

Loc Code

ST329

318

M127743

18

M129390

100

M129507

100

M130005

100

M129507

D4820-041

Manufactured

No

110

Each

10.0000

4

4

DAS

32

9-89

DAS

32

9-89

D4820-041

Fpc Clip Assembly

DAS
38
9-89

Location

Loc Qty

Loc Code

ST122

10

117525

10

117525

14/1/20 (1)

DART SERVICE INSTRUCTIONTO AMEND INSTALLATION INSTRUCTIONS IIN-D407-781-1 REV E AND INSTRUCTIONS FOR CONTINUED
AIRWORTHINESS ICA-D407-781 REV 4REF CANADIAN STC: SH08-60
FAA STC: SR02726NY
EASA STC: EASA.IM.R.S.01541**1.0 PURPOSE**

The purpose of this Dart Service Instruction (DSI) is to provide an alternate method of installing the D206-781-021 Floor Protector Kit when it is installed on aircraft without carpets.

2.0 INSTALLATION (refer to Figure 1)

- 2.1 Position the D3875-1 Floor Protector in the passenger area, trimming the edge flanges, as required, for clearance around obstacles and/or to optimize the fit. Ensure there is no debris beneath the protector.
- 2.2 Select the best positions for the D4820-041 Clips to pick up on the existing inserts (2 per side). Press down firmly on the floor protector to ensure it is in full contact with the aircraft floor and transfer mark the hole locations to the D4820-041 Clips.
- 2.3 Drill out the marked holes to $\varnothing 0.201$ and deburr.
- 2.4 Install the D4820-041 Clips (2 per side) using AN525-10R6 screws and secure the D3875-1 Floor Protector. The flat portion of the D4820-041 Clip Assy should slip behind the D3875-1 Floor Protector. Torque the screws to 15-25 in-lbs (1.7-2.8 N-m).
- 2.5 Re-install any previously removed equipment. Re-install any decals, placards or stencilled markings that are required for the safe operation of the aircraft.

3.0 PARTS LIST

IS

Qty -021	Part Number	Description
X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3875-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSY
4	D4820-041	CLIP ASSY
4	AN525-10R6	SCREW
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP

WAS

Qty -021	Part Number	Description
X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3875-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSY
2	AN525-10R6	SCREW
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 13.04.11
CERT. NO.: SH08-60
ISSUE NO.: 1

A	NEW RELEASE	DB	13.04.11
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9651	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	FLOOR PROTECTOR INSTALLATION	NTS
DATE	13.04.11	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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